

Problems caused by the presence of hard concretions and lithified beds in the subsoil on the realisation of geotechnical investigations and infrastructure projects

Problèmes causés par la présence de concrétions dures et d'horizons lithifiés dans le sol lors de l'exécution de projets d'infrastructure.

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ABSTRACT

The presence of hard concretions and lithified beds in the subsoil can cause serious problems during the realisation of infrastructure projects. As these concretions do most often not occur as continuous layers, they also are a real challenge for geotechnical investigations. This paper gives an overview of geological features and general characteristics of typical hard soil concretions in Flanders. Special attention is paid to the important interaction between geology and geotechnics. Some typical examples are given of successful and unsuccessful geotechnical investigation programs and their effects on the realisation of infrastructure projects.

RÉSUMÉ

La présence de concrétions dures et d'horizons lithifiés dans le sol peut causer de graves problèmes lors de l'exécution de projets d'infrastructure. Puisque dans la plus part des cas ces concrétions ne se présentent pas comme des couches continues elles constituent un défi réel pour les investigations géotechniques.

Cet article donne un aperçu général des caractéristiques géologiques et mécaniques de quelques concrétions typiques pour le sous-sol Flamand. Un intérêt spécial a été dédié à l'interaction entre la géologie et la géotechnique. Quelques cas représentatifs sont présentés de recherches géotechniques qui soit ont abouti à des résultats positifs, soit ont mené à un échec.

Keywords: hard concretions, boulders, geology, soil investigation, case studies

1 INTRODUCTION

In Flanders outcrops of Primary bedrock are rare, and bedrock is covered by Tertiary clay, sand and gravel sediments with thicknesses up to hundred of meters. The upper Quaternary formations have been influenced by the glacial periods, resulting in the formation of marine, coastal, river, lake or wind deposits of sand, clay, peat and loam (silt). A typical soil profile in the Antwerp harbour area eg. consists of soft clay and peat, loose Quaternary sands, very dense Tertiary sands and stiff clay.

Within Tertiary sediments hard concretions can occur as continuous/discontinuous layers or as boulders. Their presence in Flemish soils is certainly not predominant, but can have a major impact on geotechnical design.

Table 1

Type of concretion	Geological formation	Area	Appearance	Features
Septaria	typical in the Boom Formation (Boom clay), can occur in other formations	- Antwerp - East Flanders	- loaf shaped boulders (up to 1m, 0.30m thick) - different septaria layers	- CaCO ₃ - internal cracks and cavities - compressive strength up to 100 MPa (multiple sources)
Calcareous sandstone / sandy limestone	Lede Formation ("Lede steen", "Balegemse steen")	- East Flanders - Flemish Brabant	- different layers - discontinuous - thickness 15 to 60 cm	- 40-65% CaCO ₃ - 15-40% quartz - 5% glauconite - fossils - average compressive strength of 80 MPa (multiple sources)
Sandy limestone and calcareous sandstone	Brussels Formation ("Brusselse steen" and "Gobertange steen")	- Flemish Brabant	- different horizons - discontinuous - thickness up to 30cm	- 55-90% CaCO ₃ - up to 20% quartz - average compressive strength of 80 MPa (multiple sources) - compressive strength on 2 typical project sites 30-145 MPa and 40-100MPa
Sandstone	Zelzate Formation (Ruisbroek sand)	- Flemish Brabant - Antwerp	- boulders (more spherical up to 2.5m length)	- calcareous sandstone - 50% quartz - 50% CaCO ₃
Ferruginous sandstone	typical in Diest Formation, can occur in other formations	- Flemish Brabant	different horizons	- up to 35% glauconite - compressive strength on typical project site 0-40 MPa
Sandstone	Gentbrugge and Tielt Formations ("Veldsteen")	- East and West Flanders - West of Brabant	- layers up to a few meters - discontinuous - boulders	- 50-70% quartz - 5-10% glauconite - compressive strength on typical project site 10-200 MPa
(Sandy) Limestone	Kortrijk Formation ("Nummulieten kalksteen")	- South-East Flanders - West of Brabant	- different layers - discontinuous	- up to 80% CaCO ₃ - 10-40% quartz - up to 10% glauconite - average compressive strength of 50 MPa (multiple sources)

Some of these hard concretions (sandstones, limestones...) have over the past centuries been quarried for the construction of historical buildings (cathedrals, beltowers...). The demand for authentic natural building stones is now growing rapidly for renovation projects.

Table 1 gives a summary of some typical concretions in Tertiary layers in Flanders and their features. The features and compressive strength of the described concretions or rocks can be quite heterogeneous. In many cases only the better quality, meaning the rocks used as building stones, are well described and investigated. Poor quality rocks have not been studied quite extensively.

This table gives a broad overview of these concretions, but is certainly not complete.

In recently updated geological maps and booklets with explanatory text the presence of hard concretions is clearly mentioned within the description of geological units. This was not the case with the older geological maps, where you had to have knowledge of the presence of hard concretions to find evidence from specific borehole logs.

The Belgian Geological Survey is now drawing up a database on hard concretions in the Belgian subsoil, including a sheet with technical features (compressive strength...)

Technical features are at this stage based on building stones documentation [1], and should be completed with results from project site investigations.

2 HARD CONCRETIONS A CURSE ?

The presence of hard concretions in the subsoil can cause problems for the realisation of infrastructure projects [2], because the contractor is faced with:

- Lower production rates than expected
- Inadequate execution techniques that can only be used if adapted, or should be disregarded

This will definitely lead to discussions where following questions need to be addressed:

- Could the presence, number and hardness of hard concretions be anticipated by the contractor, based on available information in specifications.
- Were the execution methods proposed by the contractor fully adapted to the known soil conditions
- Could lower production rates or need for adapted execution techniques be anticipated
- Who is financially responsible for extra costs

The presence of hard concretions can have impact on

- groundworks for building excavations: when excavations have to be performed within a limited space the removal of hard concretions

can be cumbersome because no heavy equipment can be used

- groundwater lowering: the presence of hard concretion layers can cause problems for installation of deep wells, and can also influence waterflow towards the excavation slopes, requiring additional drains above these layers
- deep foundation techniques: problems caused by fracture of precast piles, feasibility of auger piles depending on hardness and size of concretions
- retraining walls (all types): eg inadequate concrete cover on diaphragm walls [3], sheet piling not suitable due to inadequate penetration or tearing of interlocks causing water infiltration and ground loss
- tunnel boring: increase of wear of tunnelling equipment, lower production rates

Due to a limited geotechnical investigation hard concretions can be a curse for a project..

A geotechnical investigation program with a special focus on hard concretions can limit these problems and even show opportunities for quarrying building stones needed for restoration works.

3 A CHALLENGE FOR SOIL INVESTIGATION

In Flanders nearly all site investigations make use of CPT, with depths ranging between 20m and 40m.

The presence of hard stones is marked by an abrupt increase of cone resistance in the CPT diagram, sometimes up to refusal of the equipment. [4]

Three situations can occur:

- the stone is pushed away, or CPT rods are deflected at the contact point with the stone (fig 1 a and b): the CPT profile doesn't give evidence of the presence of these stones. In the latter case the CPT might deviate significantly from the vertical
- the maximum thrust of the CPT is reached, and further penetration is not possible without use of special techniques (fig 1 c)

- the CPT rods do not touch the stone at all, and there isn't any evidence of the presence of stones in the CPT-profile. (fig 1d)

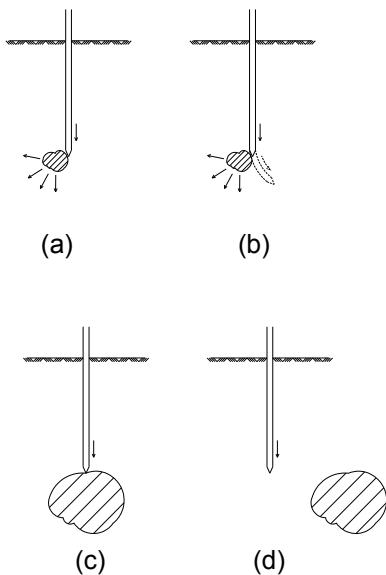


Fig 1 Hard concretions vs CPT

However a laboratory research at the Catholic University of Leuven demonstrated that penetration of sandstone with a thickness up to 20cm might be possible with CPT cones [5]. Electrical cones being more fragile it is general practice in Flanders to execute mechanical CPT if penetration of sandstone layers is required.

Figure 2 shows a CPT diagrams where an electrical CPT had to be stopped due to the presence of a sandstone layer

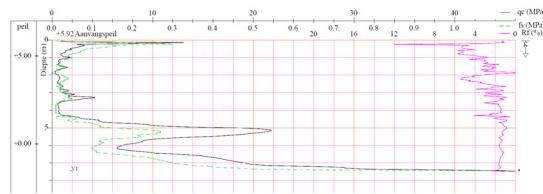


Fig 2 electrical CPT stopped at hard concretion level

Figure 3 shows a CPT diagram where a mechanical CPT could penetrate multiple sandstone layers of limited thickness.

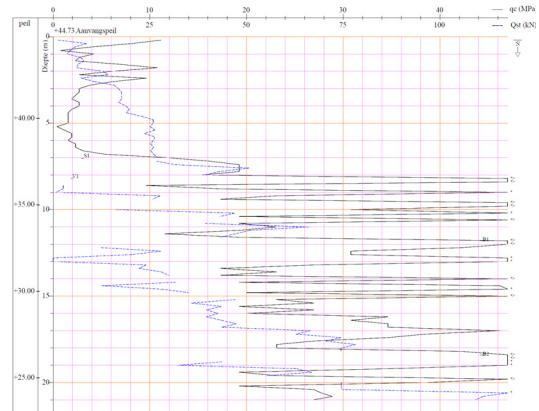


Fig 3 mechanical CPT penetrating different sandstone concretions

Anyhow when refusal is met one can recall to different techniques to resume CPT. Depending whether or not intact samples of the stones are needed, destructive or non destructive methods can be used [4].

Destructive methods:

- pneumatic hammering

In between thrust column and CPT rods a framework with a pneumatic hammer is placed allowing a pulsating downward movement of the rods. By the pulsating force and a limited static thrust the stone can be crushed. The use of this technique is limited to rather thin stone layers.

- Overburden drilling (ODEX)

At refusal of the CPT, all rods are removed and a drilling rig with ODEX-system takes over.

The boring tubes are lowered into the ground by percussion, combined with an eccentric movement of the tophammer. After perforation of the hard concretions the casings and tophammer are withdrawn and CPT is resumed. Extra casings are needed to avoid buckling of the CPT rods.

Non destructive methods

- a) After interruption of CPT a core drilling is performed to sample the hard concretions; alternately CPT and core drilling take over about every half a meter.
- b) Geophysical methods could be used to detect hard concretions as they are not limited to point locations; There is however little positive experience with this method.

4 CASE HISTORIES

Sandstone concretions in Ruisbroek sands

During construction of the tunnel under the Rupel river and the canal Brussels-Schelde in Boom (1970-1980) the unexpected presence of sandstone boulders caused serious problems.

The tunnel was finished with a delay of 6 years at an extra cost of millions of euros. The in situ test program consisted of 32 CPT and 7 borings. Only 3 CPT had to be stopped prematurely, at a level which later proved to correspond with the presence of the sandstones. The geotechnical report did not make any comment on this fact, as the old geological maps did not draw attention to the hard concretions (only mentioned in 2 bore-hole logs).

Observations on the project site showed that the concretions consisted of calcareous sandstone with dimensions ranging from 1 to 2.5m. The concretions had a area coverage of about 7%. This means that CPT, borings or any other method representative for discrete test locations had only a probability of 1/14 to detect the concretions (which corresponds with the 3/39 effectiveness of executed CPT and borings on site).

During dredging activities for the diversion of the canal Brussels-Schelde the presence of a “hard layer” was met, which didn’t allow the further use of conventional dredging techniques.

CPT and borings revealed the presence of the calcareous sandstones mentioned above. Again the presence of the hard concretion layer was not anticipated.

Suction dredging techniques had to be combined with backhoe dredging, resulting in lower production rates and higher cost.



Fig 4 Sandstones at diversion Brussel-Schelde canal

Sandstone concretions in Brussels sands

For the Diabolo project in Zaventem TUC RAIL, aware of the impact of sandstone layers in Brussels sands, had the intention to compile a complete soil investigation dossier. Main objective was to have a good estimate of the number, extent and hardness of sandstone layers within the excavation volume. Moreover the efficiency of executing struttured excavation trenches was monitored in a test pit.

From the test pit (3m x 1,5m and 13m deep) detailed geological profiles were drawn (see fig 5), with focus on sandstone layers and concretions. Excavation rates ($m^3/\text{manhour}$) were also monitored to have an idea of the efficiency of executing struttured excavation trenches within part of the tunnelling project, and the amount of stones within each excavation phase.

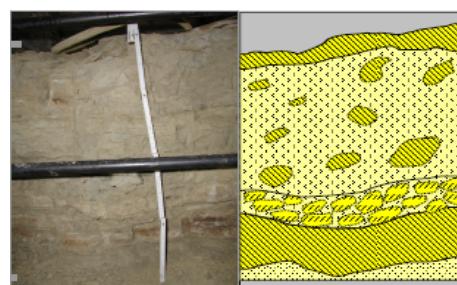


Fig 5 – picture and geological profile of test pit section

On about 20 sandstone samples uniaxial compression tests, Brazilian tests and abrasive tests were performed to estimate the impact on tunnelling rates and wear of equipment. Tested samples had a heterogeneous structure with laminations, cavities and porous zones. Compressive strength varied between 30 and 145 MPa, tensile strength between 3 and 9 MPa..

From mineralogy tests heterogeneity was confirmed and stones could be classified as either calcareous sandstone or sandy limestone.

The specifications on the tunnelling project included general information on geology and complete data on the test pit (geological profiles and descriptions, test results, efficiency of executed struttured excavations). Moreover TUC RAIL organised for all interested tenderers a visit to the site, where samples of different excavated sandstones were exhibited.

Thanks to the extensive investigation and the well documented specifications the tunnelling project could be realised without problems related to the presence of sandstones.

CONCLUSION

The presence of hard concretions in the subsoil is a challenge to geotechnical engineering. Common in situ testing methods (CPT, borings...) are related to discrete location points and discontinuous stone layers may not be detected. And even when detected they can not be penetrated or sampled using routine techniques.

Geophysical methods that can investigate larger areas do not give reliable results or are not workable on a routine basis.

Therefore a well detailed desk study for any infrastructure project is essential; recently updated geological and geotechnical maps give evidence of possible hard concretion layers.

A database is being drawn by the Belgian Geological Survey focussing on features of building stones, thus representing the better quality of hard concretions. The project however will provide a continuous update and an effort should be made to compile investigation results from infrastructure sites.

The presence of hard concretions in the subsoil can have a major impact on techniques used for excavations, groundwater lowering, deep foundation techniques, tunnel boring, directional drilling projects. More often they result in substantial delays and major extra costs.

The question whether or not the presence of hard concretions was unforeseen is an issue for fierce discussions.

“Unpredictability” is indeed debatable, and does not exclusively relate to whether or not their presence was anticipated and mentioned in the specifications. Adequacy of information on thickness of continuous layers, area density and dimensions of boulders, hardness of the hard concretions are quite often discussed, often resulting in lawsuits

The case of the tunnelling project in Zaventem shows however that a well documented dossier and geotechnical/geological investigation that is shared with tenderers can reduce significantly uncertainties with respect to the presence of hard concretion and their features.

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